

DE - Brand:

CPR

Special Steel

Chemical composition:
(Typical analysis in %)

C	Cr	Mo	V	W			
1,20	12,00	1,40	1,70	2,50			

Steel properties:

Ledeburitic 12% chrome steel with increased additions of W-, Mo- and V, high wear resistance, good toughness, high pressure resistance, minimal change in dimension, secondary hardening.

Applications:

Thread rolling dies, cold extrusion punches, screws, bending tools, hobbing tools, die- and punching tools, calibrating rings, pressure and profiling rolls, drawing tools.

Condition of delivery:

Soft annealed to max. 265 HB

Physical properties:

Thermal expansion coefficient	$\left[\frac{10^{-6} \cdot \text{m}}{\text{m} \cdot \text{K}} \right]$	20-100°C	20-200°C	20-300°C	20-400°C
		10,6	11,2	11,6	12,0
Thermal conductivity	$\left[\frac{\text{W}}{\text{m} \cdot \text{K}} \right]$	20°C	350°C	700°C	
		22,8	23,8	24,9	

Heat treatment:

Soft annealing

Temperature	Cooling	Hardness
820 - 850°C	furnace	max. 265 HB

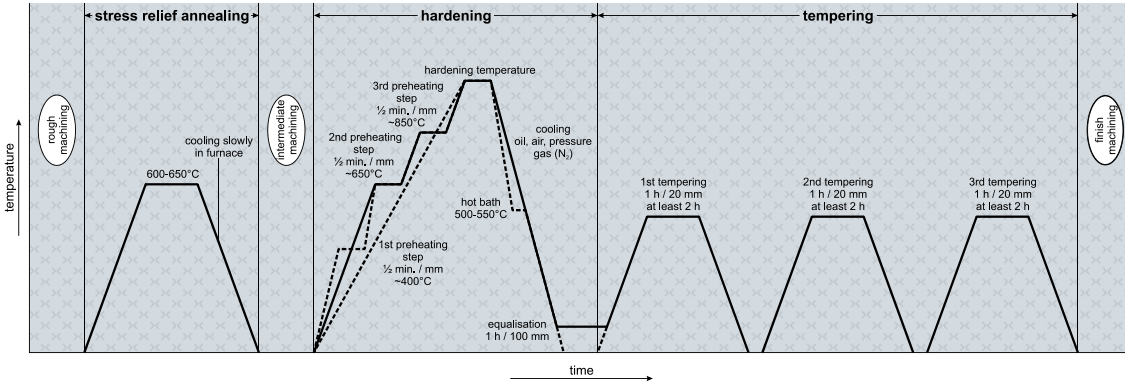
Stress relief annealing

Temperature	Cooling	
600 - 650°C	furnace	

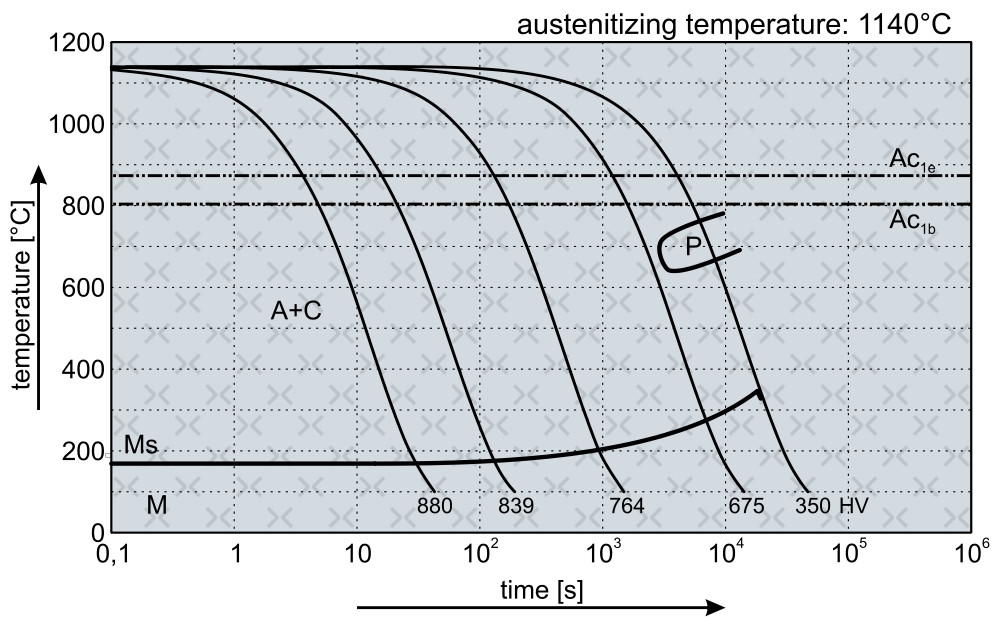
Hardening

Temperature	Cooling	Tempering
1130 - 1150°C	oil, pressure gas (N ₂), air or hot bath 500 - 550°C	see tempering diagram

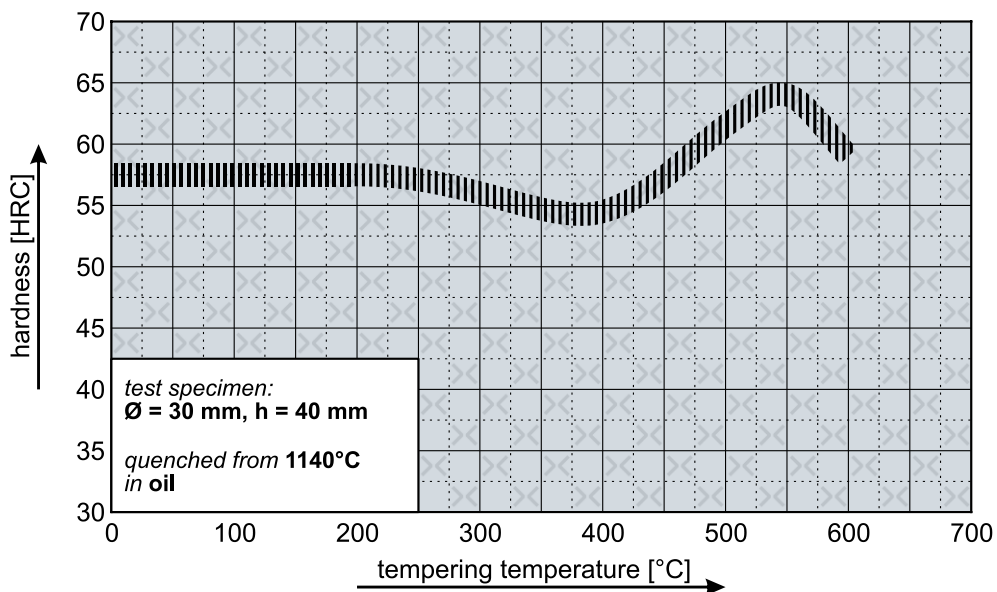
(CPR) Thermal Cycle Diagram



Continuous Cooling Transformation Diagram (CCT)



Tempering Diagram



Remarks: All technical information is for reference only.